

United States Department of Agriculture

Complete Guide to

Home Canning

National Institute of Food and Agriculture

Revised 2015

Agriculture Information Bulletin No. 539



Acknowledgments

The creation of an Extension Service Center for Excellence at the Penn State University in the 1980s made it possible to conduct the research necessary to revise four previously published bulletins for canning foods in the home. The Center was the cooperative effort of the Extension Service, Cooperative State Research Service, and the Penn State University with Gerald D. Kuhn, PhD, of the Penn State University as Director. A National Center for Home Food Processing and Preservation was established in 2000 as a cooperative effort of the National Institute of Food and Agriculture (formerly the Cooperative State Research, Education, and Extension Service) and the University of Georgia as the lead institution in a multi-state activity with Elizabeth L. Andress, PhD, as Project Director. This Center conducted research that made it possible to include some new products in this revised guide.

The National Institute of Food and Agriculture wishes to credit the primary development of this guide to Gerald D. Kuhn (Penn State University), Elizabeth L. Andress (University of Georgia), and Thomas S. Dimick (Penn State University). USDA staff who assisted in preparing the original *Complete Guide to Home Canning* include Milton P. Baldauf, Catherine E. Adams, Nancy T. Sowers, and Vincent G. Hughes. Others who have assisted in later revisions include Kenneth N. Hall (University of Connecticut), Thomas W. Poore (USDA), Judy A. Harrison, Elaine M. D'sa and Mark A. Harrison (all at the University of Georgia). Research for the smoked fish recommendation was conducted by Carolyn Raab and Ken Hilderbrand (Oregon State University) with partial funding from the OSU Extension Sea Grant Program. Research for the fish in quart jars recommendation was conducted by Kristy Long and Chuck Crapo (University of Alaska). Research for six of the salsa recommendations was conducted by Richard H. Dougherty and Virginia N. Hillers (Washington State University). The research on acidification of home canned Asian pears and figs was conducted by Margy Woodburn (Oregon State University). All have contributed significant ideas and time in making this guide a truly up-to-date research-based publication.

This project was partially funded through a grant from the National Integrated Food Safety Initiative (Grant No. 00-51110-9762) of the National Institute of Food and Agriculture, U.S. Department of Agriculture.

December 2009 Revised 2015 Agriculture Information Bulletin No. 539

Complete Guide to Home Canning

Caution: All home-canned foods should be canned according to the procedures in this Guide. Low-acid and tomato foods not canned according to the recommendations in this publication or according to other USDA-endorsed recommendations present a risk of botulism. If it is possible that any deviation from the USDA-endorsed methods occurred, to prevent the risk of botulism, low-acid and tomato foods should be boiled in a saucepan before consuming even if you detect no signs of spoilage. At altitudes below 1,000 ft, boil foods for 10 minutes. Add an additional minute of boiling time for each additional **1,000 ft elevation.** However, this is not intended to serve as a recommendation for consuming foods known to be significantly underprocessed according to current standards and recommended methods. It is not a guarantee that all possible defects and hazards with non-recommended methods can be overcome by this boiling process. The recommendation is to only can low-acid and tomato foods according to the procedures in this Guide.

Reference to commercial products and services is made with the understanding that no discrimination is intended and no endorsement by the U.S. Department of Agriculture is implied. Clear Jel® and Splenda® are mentioned because they are the only suitable products presently available to the general public for the stated purposes in given products.

The U.S. Department of Agriculture (USDA) prohibits discrimination in all its programs and activities on the basis of race, color, national origin, age, disability, and where applicable, sex, marital status, familial status, parental status, religion, sexual orientation, genetic information, political beliefs, reprisal, or because all or part of an individual's income is derived from any public assistance program. (Not all prohibited bases apply to all programs.) Persons with disabilities who require alternative means for communication of program information (Braille, large print, audiotape, etc.) should contact USDA's TARGET Center at 202-720-2600 (voice and TDD). To file a complaint of discrimination, write to USDA, Director, Office of Civil Rights, 1400 Independence Avenue, S.W., Washington, DC 20250-9410, or call 800-795-3272 (voice) or 202-720-6382 (TDD). USDA is an equal opportunity provider and employer.

Preface

Home canning has changed greatly in the 180 years since it was introduced as a way to preserve food. Scientists have found ways to produce safer, higher quality products. The first part of this publication explains the scientific principles on which canning techniques are based, discusses canning equipment, and describes the proper use of jars and lids. It describes basic canning ingredients and procedures and how to use them to achieve safe, high-quality canned products. Finally, it helps you decide whether or not and how much to can.

The second part of this publication is a series of canning guides for specific foods. These guides offer detailed directions for making sugar syrups; and for canning fruits and fruit products, tomatoes and tomato products, vegetables, red meats, poultry, seafoods, and pickles and relishes. Handy guidelines for choosing the right quantities and quality of raw foods accompany each set of directions for fruits, tomatoes, and vegetables. Most recipes are designed to yield a full canner load of pints or quarts. Finally, processing adjustments for altitudes above sea level are given for each food.

This publication contains many new research-based recommendations for canning safer and better quality food at home. It is an invaluable resource book for persons who are canning food for the first time. Experienced canners will find updated information to help them improve their canning practices.

Research is continually being conducted in areas that affect food preservation recommendations. Make sure your food preservation information is always current with up-to-date tested guidelines.

This publication supersedes four USDA Home and Garden Bulletins: Number 8—"Home Canning of Fruits and Vegetables"; Number 56—"How to Make Jellies, Jams, and Preserves at Home"; Number 92—"Making Pickles and Relishes at Home"; and Number 106—"Home Canning of Meat and Poultry."

For Safety's Sake

Pressure canning is the only recommended method for canning meat, poultry, seafood, and vegetables. The bacterium *Clostridium botulinum* is destroyed in low-acid foods when they are processed at the correct time and pressure in pressure canners. Using boiling water canners for these foods poses a real risk of botulism poisoning.

If Clostridium botulinum bacteria survive and grow inside a sealed jar of food, they can produce a poisonous toxin. Even a taste of food containing this toxin can be fatal. Boiling food 10 minutes at altitudes below 1,000 ft should destroy this poison when it is present. For altitudes at and above 1,000 ft, add 1 additional minute per 1,000 ft additional elevation. **Caution:** To prevent the risk of botulism, low-acid and tomato foods not canned according to the recommendations in this publication or according to other USDA-endorsed recommendations should be boiled as above, in a saucepan before consuming, even if you detect no signs of spoilage. This is not intended to serve as a recommendation for consuming foods known to be significantly underprocessed according to current standards and recommended methods. It is not a guarantee that all possible defects and hazards with other methods can be overcome by this boiling process. All low-acid foods canned according to the approved recommendations may be eaten without boiling them when you are sure of all the following:

- Food was processed in a pressure canner.
- Gauge of the pressure canner was accurate.
- Up-to-date researched process times and pressures were used for the size of jar, style of pack, and kind of food being canned.
- The process time and pressure recommended for sterilizing the food at your altitude was followed.
- Jar lid is firmly sealed and concave.
- Nothing has leaked from jar.
- No liquid spurts out when jar is opened.
- No unnatural or "off" odors can be detected.

Do Your Canned Foods Pass This Test?

Overall appearance

- Good proportion of solid to liquid
- Full pack with proper headspace
- Liquid just covering solid
- Free of air bubbles
- Free of imperfections—stems, cores, seeds
- Good seals
- Practical pack that is done quickly and easily

Fruit and vegetables

- Pieces uniform in size and shape
- Characteristic, uniform color
- Shape retained—not broken or mushy
- Proper maturity

Liquid or syrup

Clear and free from sediment

Determining Your Altitude Above Sea Level

It is important to know your approximate elevation or altitude above sea level in order to determine a safe processing time for canned foods. Since the boiling temperature of liquid is lower at higher elevations, it is critical that additional time be given for the safe processing of foods at altitudes above sea level.

It is not practical to include a list of altitudes in this guide, since there is wide variation within a State and even a county. For example, the State of Kansas has areas with altitudes varying between 75 ft to 4,039 ft above sea level. Kansas is not generally thought to have high altitudes, but there are many areas of the State where adjustments for altitude must be considered. Colorado, on the other hand, has people living in areas between 3,000 and 10,000 ft above sea level. They tend to be more conscious of the need to make altitude adjustments in the various processing schedules. To list altitudes for specific counties may actually be misleading, due to the differences in geographic terrain within a county.

If you are unsure about the altitude where you will be canning foods, consult your county Extension agent. An alternative source of information would be your local district conservationist with the Soil Conservation Service.

Table of Contents

Section	Page
Acknowledgments	not numbered
Preface	
For Safety's Sake	
Do Your Canned Foods Pass This Test?	
Determining Your Altitude Above Sea Level	iv
Guide 1. Principles of Home Canning	1-3
Why can foods?	1-5
How canning preserves foods	1-5
Ensuring safe canned foods	1-6
Ensuring high-quality canned foods	1-11
Jars and lids	1-13
Recommended canners	1-17
Selecting the correct processing time	1-22
Cooling jars	1-25
Testing jar seals	1-25
Reprocessing unsealed jars	1-26
Storing canned food	1-26
Identifying and handling spoiled canned food	1-26
Preparing pickled and fermented foods	1-27
Preparing butters, jams, jellies, and marmalades	1-29
Canned foods for special diets	
Canning fruit-based baby foods	1-31
How much should you can?	1-32
Glossary of Terms	1-33
Index of Foods	1-36
Guide 2. Selecting, Preparing, and Canning Fruit and Fruit F	Products 2-3
General	2-5
Preparing and using syrups	
Apple butter	
Apple juice	
Apples—sliced	
Applesauce	
Spiced apple rings	2-8
Spiced crab apples	
Apricots—halved or sliced	
Berries—whole	
Berry syrup	
Cantaloupe pickles	
Cantaloupe pickles, no sugar added	
Cherries—whole	2-12

Cranberry orange chutney	
Figs	2-14
Fruit purees	2-14
Grapefruit and orange sections	2-15
Grape juice	2-15
Grapes—whole	2-16
Mango chutney	2-16
Mango sauce	2-17
Mixed fruit cocktail	2-18
Nectarines—halved or sliced	
Peaches—halved or sliced	2-19
Pears—halved	2-19
Pears, Asian—halved or sliced	
Pineapple	
Plums—halved or whole	
Rhubarb—stewed	
Zucchini-pineapple	
Fruit Salsas	
Spicy cranberry salsa	
Mango salsa	
Peach salsa	
Peach apple salsa	2-25
Pie Fillings	2-25
Apple pie filling	2-26
Blueberry pie filling	2-27
Cherry pie filling	2-27
Festive mincemeat	2-28
Green tomato pie filling	2-29
Peach pie filling	2-30
Process times for some acid foods in a dial-gauge pressure canner	
Process times for some acid foods in a weighted-gauge pressure canner	
GeneralGeneral	
Tomato juice	
Tomato and vegetable juice blend	
Tomatoes—crushed	
Standard tomato sauce	
Tomatoes—whole or halved (packed in water)	
Tomatoes—whole or halved (packed in tomato juice)	
Tomatoes—whole or halved (packed in tomato juice)	
Tomatoes—whole of harved (packed faw without added liquid)	
Tomatillos	
Spaghetti sauce without meat	
. 3	
Spaghetti sauce with meat	
Mexican tomato sauce Easy hot sauce	
Cavenne penner sauce	
VAVELULE DEDDEL SAULE	S=1 /

Tomato ketchup	3-17
Country western ketchup	3-18
Blender ketchup	3-18
Salsa Recipes	3_10
Selection and preparation of ingredients	
Chile salsa (hot tomato-pepper sauce)	
Chile salsa II	
Tomatillo green salsa	
Tomato salsa using paste tomatoes	
Tomato salsa using slicing tomatoes	
Tomato/green chile salsa	3-24
Tomato/tomato paste salsa	
Tomato taco sauce	
Guide 4.	
Selecting, Preparing, and Canning Vegetables and Vegetable Products	
Asparagus—spears or pieces	
Beans or peas—shelled, dried	
Beans, baked	
Beans, dry, with tomato or molasses sauce	
Beans, fresh lima—shelled	
Beans, snap and Italian—pieces	
Beets—whole, cubed, or sliced	
Carnots—sliced or diced	
Corn—cream style	
Mixed vegetables	
Mushrooms—whole or sliced	
Okra	
Peas, green or English—shelled	
Peppers	
Potatoes, sweet—pieces or whole	
Potatoes, white—cubed or whole	
Pumpkins and winter squash—cubed	
Soups	
Spinach and other greens	
Squash, winter—cubed	
Succotash	
Guide 5. Preparing and Canning Poultry, Red Meats, and Seafoods	5-3
Chicken or rabbit	5-5
Ground or chopped meat	
Strips, cubes, or chunks of meat	5-6
Meat stock (broth)	5-7
Chile con carne	5-8
Clams	5-9
King and Dungeness crab meat	5-9
Fish in pint jars	5-10

Fish in quart jars	5-11
Oysters	5-12
Smoked fish	5-13
Tuna	5-14
Guide 6. Preparing and Canning Fermented Foods and Pickled Vegetab	les 6-3
Selection of Fresh Cucumbers	
Low-temperature pasteurization treatment	6-5
Suitable containers, covers, and weights for fermenting foodfood	6-6
Salts used in pickling	6-7
Fermented Foods	6-7
Dill pickles	6-7
Sauerkraut	6-8
Cucumber Pickles	6-9
Bread-and-butter pickles	
Quick fresh-pack dill pickles	
Sweet gherkin pickles	
14-day sweet pickles	
Quick sweet pickles	
·	
Other Vegetable Pickles	
Pickled asparagus	
Pickled dilled beans	
Pickled three-bean salad	
Pickled beets	
Pickled carrots	
Pickled baby carrots	
Pickled cauliflower or Brussels sprouts	
Chayote and jicama slaw	
Bread-and-butter pickled jicama	
Marinated whole mushrooms	
Pickled dilled okra	
Pickled pearl onions	
Marinated peppers	
Pickled bell peppers	
Pickled hot peppers	
Pickled jalapeño pepper rings	
Pickled yellow pepper rings	
Pickled sweet green tomatoes	
Pickled mixed vegetables	
Pickled bread-and-butter zucchini	
Pickled Vegetable Relishes	
Chayote and pear relish	
Piccalilli	
Pickle relish	
Pickled corn relish	
Pickled green tomato relish	
Pickled horseradish sauce	
Pickled pepper-onion relish	6-30

Spicy jicama relish	6-30
Tangy tomatillo relish	6-31
Pickled Foods for Special Diets	6-32
No sugar added pickled beets	6-32
No sugar added sweet pickle cucumber slices	
Reduced-sodium sliced dill pickles	
Reduced-sodium sliced sweet pickles	6-34
Guide 7. Preparing and Canning Jams and Jellies	7-3
Making jelly without added pectin	7-5
Extracting juices and making jelly	7-5
Making jam without added pectin	7-6
Making jams and jellies with added pectin	7-7
Pear-apple jam	7-8
Strawberry-rhubarb	7-8
Blueberry-spice jam	7-9
Grape-plum jelly	7-10
Golden pepper jelly	7-10
Making reduced-sugar fruit spreads	7-11
Peach-pineapple spread	7-11
Refrigerated apple spread (made with gelatin)	7-12
Refrigerated grape spread (made with gelatin)	7-12
Remaking soft jellies	7-13

